

Technical Data Sheet

Moplen EP548R

Polypropylene, Impact Copolymer

Product Description

Moplen EP548R is a nucleated heterophasic copolymer with antistatic agent used for injection moulding applications.

It exhibits an excellent stiffness / impact balance combined with a medium fluidity.

Moplen EP548R is applied in toys, furniture and thin-walled injection moulding items.

Moplen EP548R is suitable for food contact.

This grade is not intended for medical and pharmaceutical applications.

Application	Furniture; Housewares; Opaque Containers; Sports, Leisure & Toys
Market	Consumer Products; Rigid Packaging
Processing Method	Injection Molding
Attribute	Contains Antistat; Good Impact Resistance; Good Stiffness; Medium Flow; Nucleated

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Flow Rate, (230 °C/2.16 kg)	21	g/10 min	ISO 1133-1
Density	0.90	g/cm ³	ISO 1183-1
Mechanical			
Tensile Modulus	1500	MPa	ISO 527-1, -2
Tensile Stress at Yield, (23 °C)	27	MPa	ISO 527-1, -2
Tensile Strain at Break, (23 °C)	>50	%	ISO 527-1, -2
Tensile Strain at Yield, (23 °C)	5	%	ISO 527-1, -2
Impact			
Charpy Impact Strength - Notched			
(23 °C, Type 1, Edgewise, Notch A)	6	kJ/m ²	ISO 179
(0 °C, Type 1, Edgewise, Notch A)	4.5	kJ/m ²	ISO 179
(-20 °C, Type 1, Edgewise, Notch A)	4	kJ/m ²	ISO 179
Ductile/Brittle Transition Temperature	-60	°C	ISO 6603-2